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A Anitha Lakshmi 1, Ch Srinivasa Rao 2, J Gangadhar 3, Swadesh Kumar Singh 4 , \* 1, 3, 4 Department of Mechanical Engineering, GRIET, Hyderabad, AP, India-500090 2, Department of Mechanical Engineering, Andhra University, Visakhapatnam, AP, India-530003 Abstract—Forming limit diagrams (FLDs) are constructed to describe the strain rates at

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